

# **SOUTH PRODUCTION NOTES**

**Mar 3 2015**  
**3-11 Shift Notes**

**BASF EMPLOYEES**

**37 Last Recordable**  
**613 Last Lost Time**

**138 Days To RC Audit**

**Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.**

## **#1 MED / AI 5637 next:**

**Need to get MED line turned around and ready for AI 5637**

## **#1 RC / Si-1624 done (moved to #3 RC):**

**Hold...will move rescreens from #1 calciner to #3 calciner.**

**Exhaust to F1, then bringing down**

## **#2 MED line / Cu 0860:**

**Auger locked up...removing and taking to maintenance to press out and hopefully return this afternoon.**

**Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.**

## **#2 RC/ Cu 0860 next:**

**Continue feeding the bags in the row closest to the spirals (any bags that are marked with a February date). PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions.**

**Continue to feed in batch order. Do not feed the bag marked lot 719/720.**

**Exhaust to F1**

## **#3 Cu 0360 next:**

**Lucas fixed solution pump, need liquid raws brought up to 3<sup>rd</sup> floor and blue buggies brought to 2<sup>nd</sup> floor. Viron restarted, need to light dryer started. After that, should be able to try running afternoon shift.**

**Page installing modified discharge chute. Line to hopper already blanked off. OCS needs to calibrate scale on hopper (station #1). Work order submitted.**

### **#3 RC / Rescreening Si 1624:**

Light calciner and run on pilots. Rescreening will be moved from calciner 1 to calciner 3 ASAP. Bring bags of LOT 629 material from the #1 feed hopper to the #3 feed hopper, and feed these in bag order. We will need to change the screener to Si 1624, then run a bag of flush through (use the bag that says HOLD...Si 1624 small diameter extrusions).

**Exhaust to**

### **#4 RC / D-0222 KLP done:**

Down

NOTE: Auto sample was repaired by Page on Monday, still need an electrician to look at.

**Exhaust to**

### **#5 RC / Cu 0539:**

Vac-u-max receiver filter was changed and system restarted. So far, no dusting. Feed was restarted...watch for dusting from vac-u-max blower discharge.

Whenever we restart, continue with 112 bags @ 500 lbs.

**Exhaust to 5 DC**

### **#6 RC & Dryer / D-1781 LAQ**

Continue...elevator has been repaired but DO NOT USE the rear (outside) doors, and make sure all doors are completely closed prior to moving between floors.

Also, need to continue brief elevator training and sign "sign-in" sheet.

Lines have been painted on the floor and in the elevator for loading.

**Exhaust to Sly Scrubber**

### **6 Tank /D-5253 empty**

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

### **New Pfaudler / V 2045 next:**

The 3<sup>rd</sup> impregnation was performed on day shift and pfaudler is currently drying. Need to get sample to lab when ready around beginning midnight shift.

### **7 Tank Vanadyl Oxalate solution for V 2045:**

Continue to monitor. Solution ok to use, but we will need to make another tank soon.

**Old Pfaudler / D 1781 LAQ done:**

Made batch 260 late Monday and that is it. Make sure everything is emptied (pfaudler/hopper), then rinse down both vessels and get the liner removed from the hopper filling chute. Clean the floor area for Wednesday's Safety Week walk-through.

**National Dryer: Cleaning**

GEM is finished.

**PK Blender Selexsorb:**

Hold on making Selexsorb until Bodmann can look at the discharge valve. If operator has not run Selexsorb, see revised batch sheets for instructions. Will inspect various items on PK outlet with floor CRT Monday morning.

**Abbe Blender / 5206 Done**

Done for a while. Area Cleaned

**Tower 3 / Cu-1155 done, Cu 0860 next:**

Still waiting for maintenance to repair pneumatic shaker...not working. Need this done before switching over to Cu 0860

**Tower 6 / Cu-1155:**

Continue on if no issues. Should come down sometime Tuesday afternoon. Tower bottom to be dropped Wed or Thur. Will be down through weekend.

**North Screener / Cu-1155:**

Continue

**South Screener / Cu-1155:**

Continue

**#2662 (west) Pill Machine / AI-3917 T 3/16":**

Running when manpower available. NOTE: sample thief fell into bag 3 Lot 68

**#2664 (east) Pill Machine / AI-3917 T 3/16":**

Running when manpower available.

### **TK #2 / V 2046:**

**Surface areas finally OK, begin unloading. Watch suction on the loading station. Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.**

**BI Mill – Finished last drums of V 2045 during day shift Sunday. Key is to feed hopper slowly (do not dump too much into hopper). Dusting was minimum to zero. As of 1:00 pm, only 2 drums left to mill. Should be done by afternoon shift. Will need cleaned up for V 2046 (see mark Goodman)**

### **TK #4 / Cu 2508:**

**Continue rescreening....grab any remaining 2508 bags from building 24. New scale installation finished on Friday. WOW for reprograming to turn off screener when drum is full**

### **Harrop Kiln / Al 3921 next:**

**Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.**

**We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.**

### **Building 27 Belt Filter / Bv-0307 next:**

**Continue day shift strikes, and afternoon shift running belt**

### **Priorities:**

- 1) Reduction Towers
- 2) #1 Line/#1RC (Al 5637)
- 3) #5 RC Cu 0539
- 4) #2 Tunnel Kiln and east pfaudler for BE 0101
- 5) HC-11 Cu 6081 after the BV 0307
- 6) #3 MED clean out & set up for Cu-0360, we have to supply dried material to PR2 by Wednesday
- 7) #2 Line/#2RC
- 8) West Pfaudler
- 9) Harrop Kiln
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln rescreens 2508
- 12) South PK (Low because I do not know the status of the discharge issue)